

# Heliopacsystem LCA

COMPARATIVE LCA OF A COLLECTIVE  
DOMESTIC HYBRID HOT WATER HEATING  
SYSTEM BASED ON DIFFERENT SIZES AND  
CLIMATE ZONES

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# Outline

## Introduction

- Objectives

- System presentation

## Scope of the study

- Functional unity

- LCA phases

- Impact categories

## Evaluation of impact

- Results

- Comparisons

## Conclusion



# Introduction

## Heliopac SAS

Localisation : Tourcoing (59)

**1990** Year of creation of the company

**25** Employees

**100** New buildings with  
Heliopacsystem (per year)

**20 000** Surface of Heliopac solar  
collector in Europe (m<sup>2</sup>)

**5 M** Turnover (€)



# Introduction

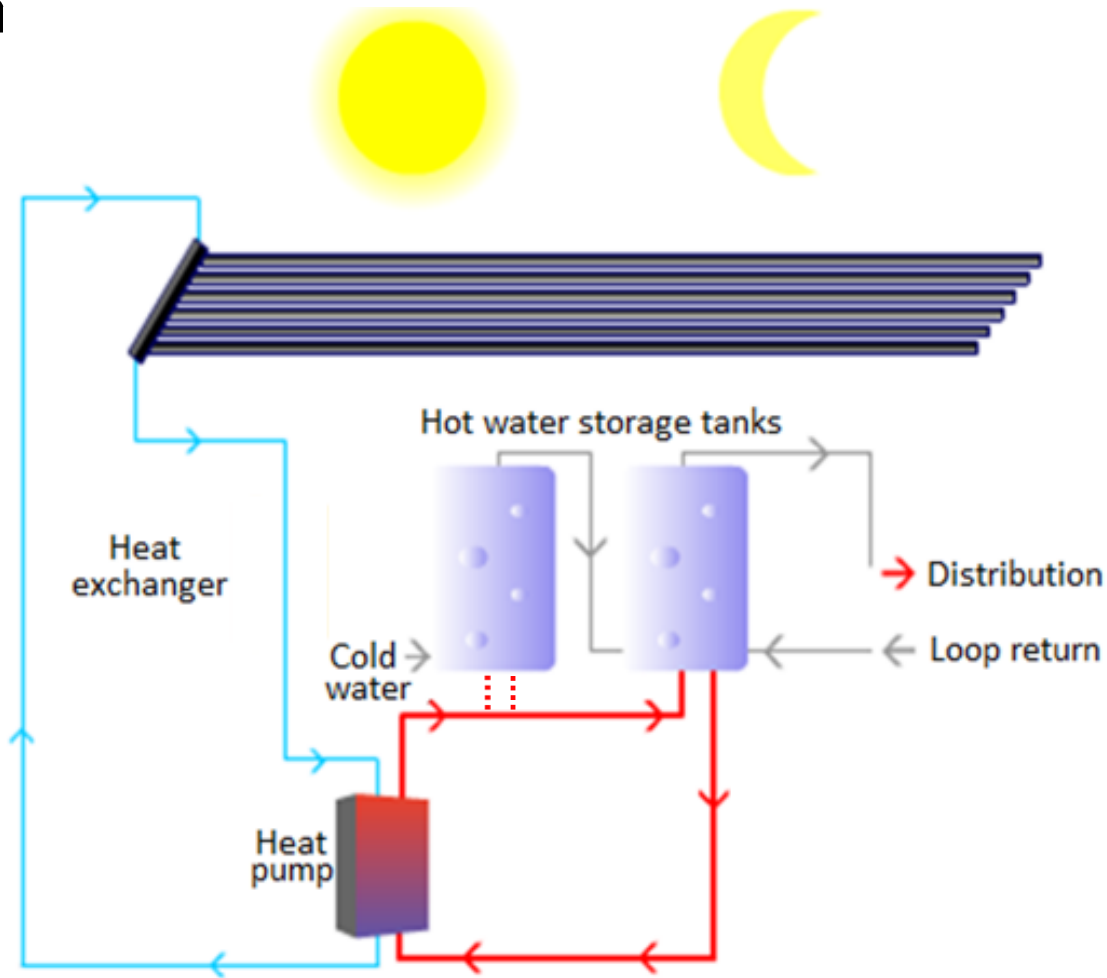
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## Objectives

- LCA of Heliopac main product
  - Make an inventory of material and processes
  - List life cycle phases
  - Identify environmental main impacts
- Ecodesign
  - Improve the system
  - Integrate results in the design of new products
- Future vision
  - Anticipate regulation and standards
  - Prepare to market evolution

# Introduction

Heliopacsystem<sup>®</sup> : a collective hybrid DHW heating system



# Scope

## Functional unity

- Production of domestic hot water (55°C) for collective housing
- Reference flow definition based on the energy need in different climate zones
- Lifespan of the system : 20 years

## System boundaries

- Heat pump, solar collector, collector support, storage tanks, backup heater, connections components
- Excluded : Electrical cabinet (sensitivity analysis)



Heat Pump



Solar collector



Storage tank

# Scope

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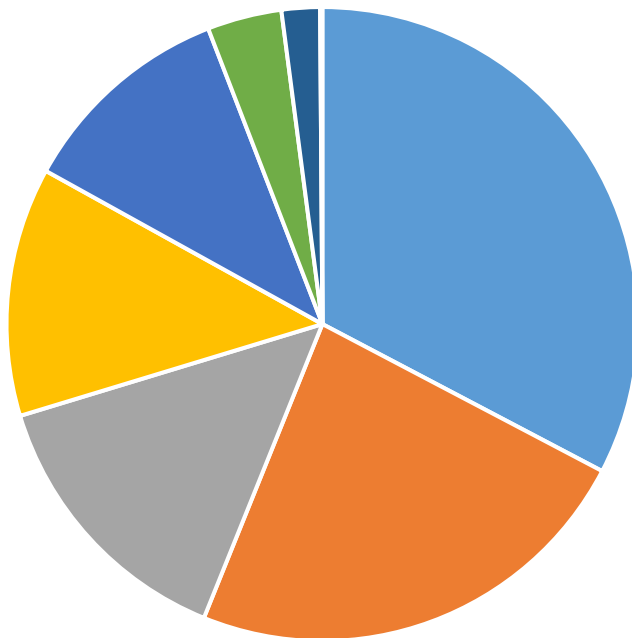
## Origin of data

- Data collected (Heliopac or suppliers)  
Composition of each component of the system (mass)
- Data from Ecoinvent® Database  
Raw material extraction and processing
- Dynamic energy simulation (TRNSYS)  
Energy performance  
Energy consumptions
- Electricity  
Heat Pump : French mix (nuclear plants 79 %)  
Backup heater: fossil fuel plants

# Scope

## Material inventory (example)

Composition of hydraulic components



- Laiton
- Cuivre
- Acier
- Fonte
- Mousse PUR
- INOX
- Bronze
- PSE

Material	Main component
BRASS	Plumbing
COPPER	Pipes
STEEL	Support
CAST IRON	Pumps
PUR FOAM	Insulation
STAINLESS STEEL	Pumps
BRONZE	Filter
PSE	Sound insulation



# Scope

## Scenarios

- Size

  - Small : 1 HP, 50 m<sup>2</sup> of solar collector, 1 storage tank (1500 L)

  - Large : 4 HP, 300 m<sup>2</sup> of solar collector, 4 storage tanks (4 x 2000L)

- Type of support (solar collector)

  - Galvanized steel

  - Concrete blocks

- Backup heating energy

  - Electricity

  - Gas

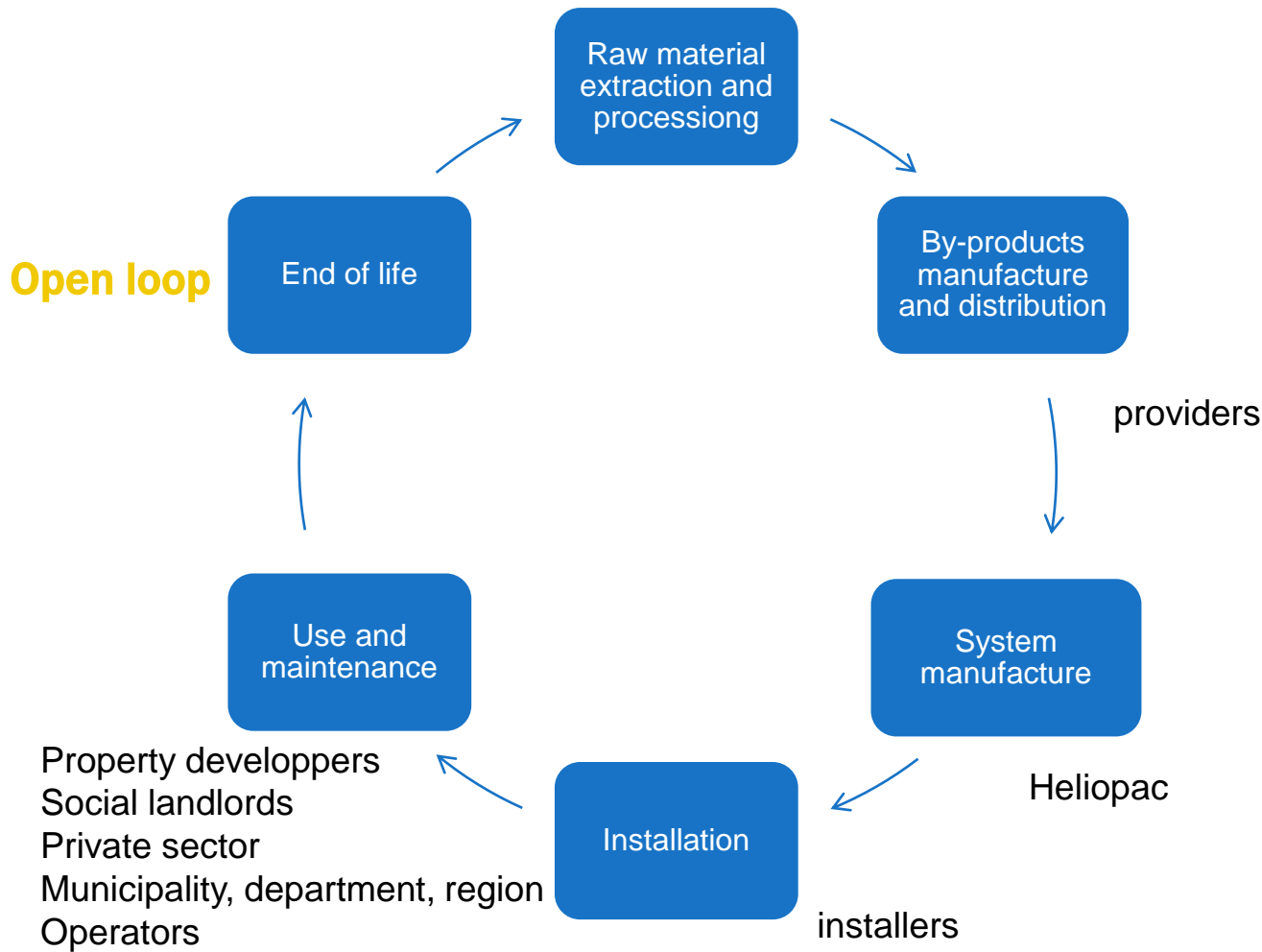
- Climate zone

  - North of France (H1a)

  - South of France (H3)



# Life cycle phases



# Scope

## Selected impacts categories

Category	Indicator		Unity
RESSOURCE DEPLATION	ILCD midpoint : Abiotic Resource Depletion Potential for elements ( $ADP_e$ )	$ADP_e$	kg Sb eq.
ACIDIFICATION	LCD midpoint : Acidification Potential (AP)	AP	Modécule $H^+$ eq.
EUTROPHICATION	CML 2001 : Eutrophication Potential (EP)	EP	kg $PO_4^{3-}$ eq.
CLIMATE CHANGE	ILCD midpoint : Global Warming Potential (GWP100)	CC	kg $CO_2$ eq.
PRIMARY ENERGY CONSUMPTION	Impact 2002 + : NRED	NRED	MJ primary ( $MJ_p$ )

# Evaluation of impacts

## Results :

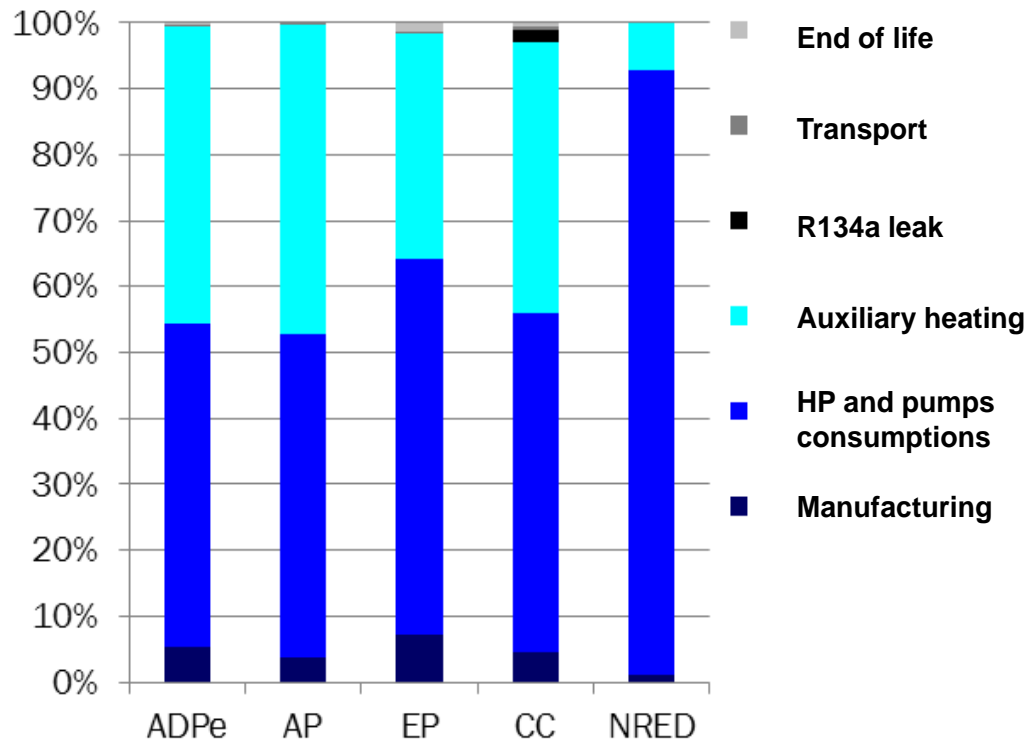
### REFERENCE

**Size** : « small » system

**Climate** : H1a (Paris)

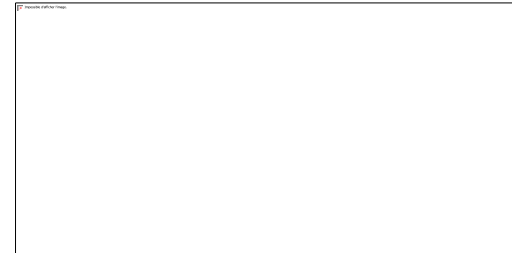
**Support** : galvanised steel

**Backup heater energy**: electricity



# Evaluation of impacts

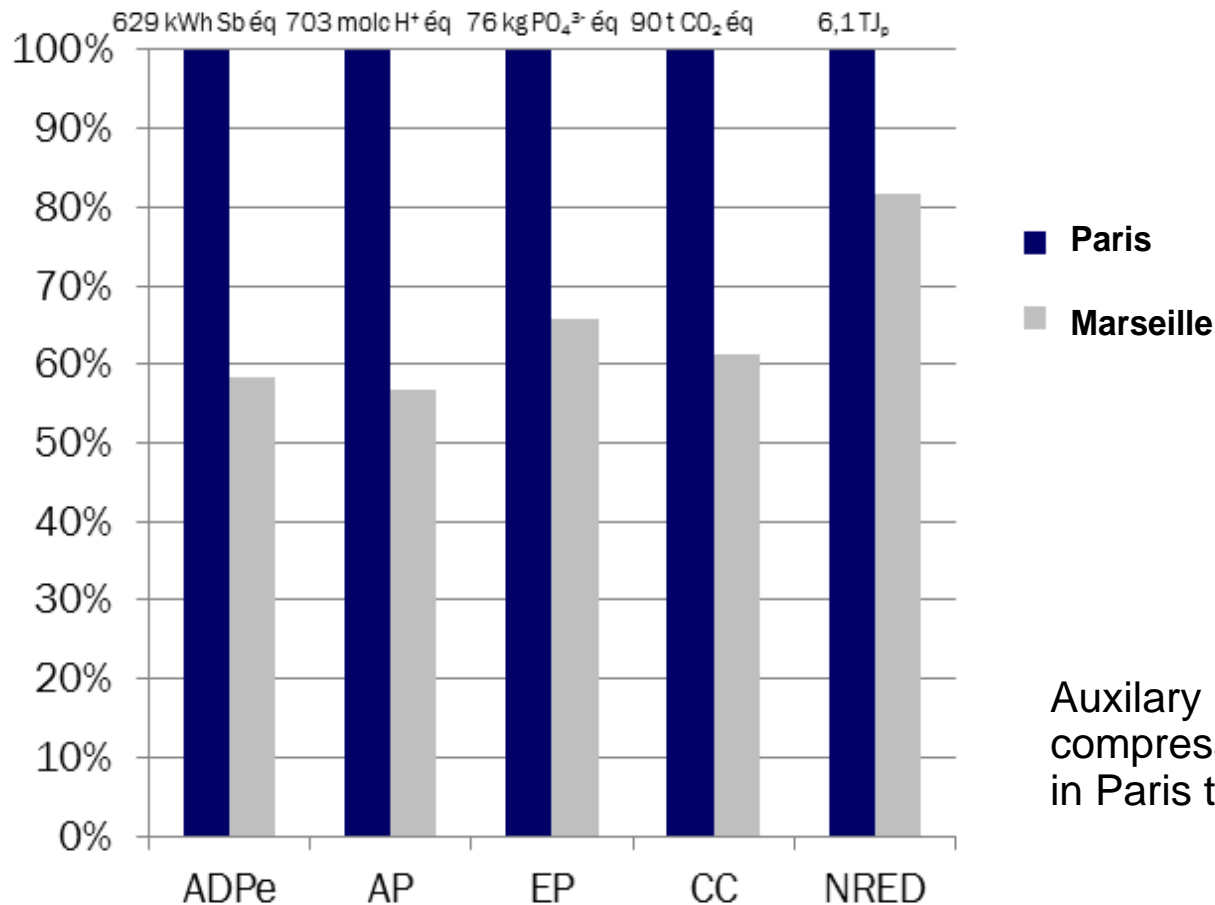
## Type of support



These results exclude the  
« use » phase of the system

# Evaluation of impacts

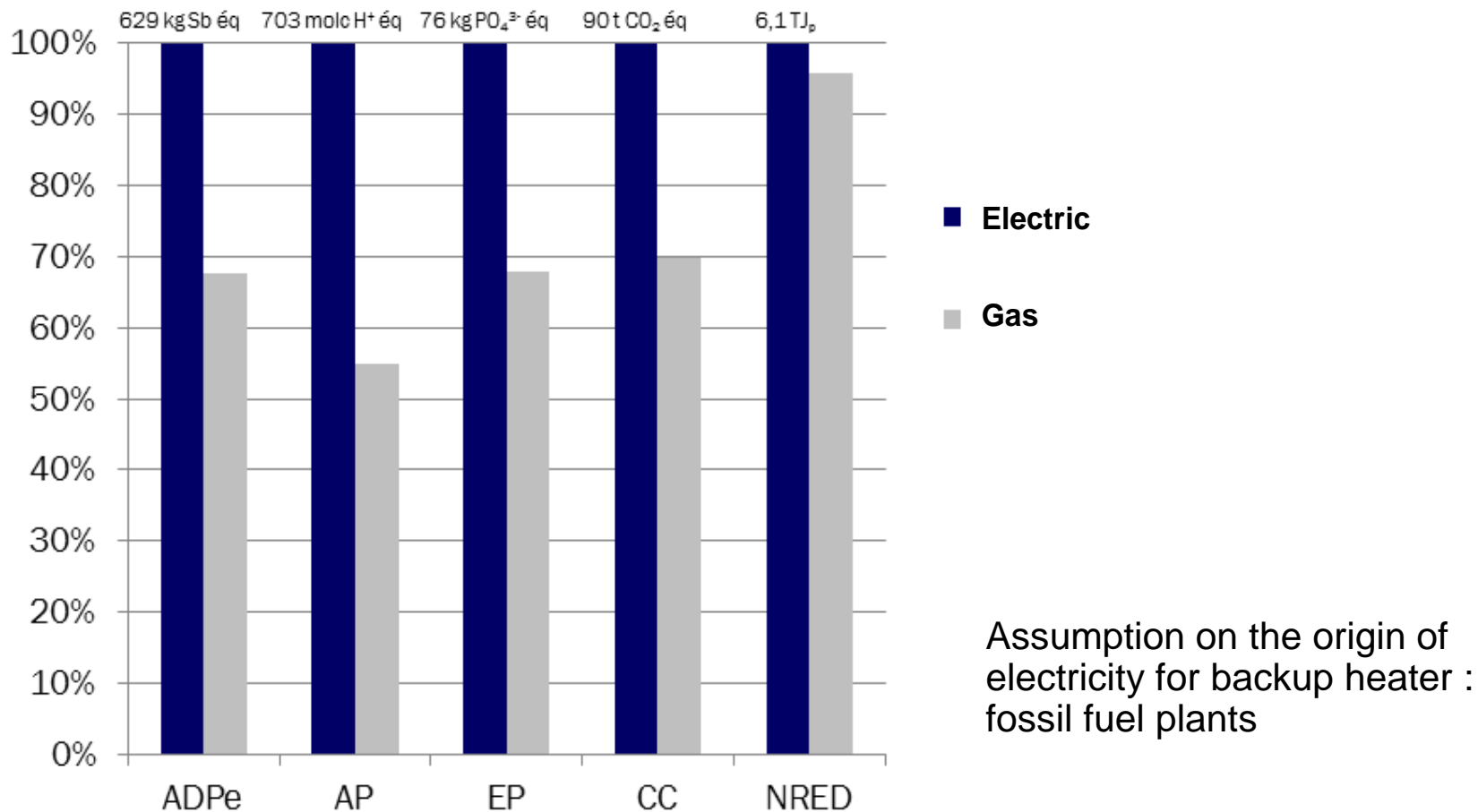
## Climatic areas



Auxiliary heater and HP compressor consumptions higher in Paris than in Marseille

# Evaluation of impacts

## Backup heater energy



# Conclusion

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## **Results validation**

Critical review / ISO 14044 Std

## **LCA benefits**

Better knowledge of the entire system production process

Map of processes

Material inventory

## **Improvement of the system**

Based on highlighted « hot spots »

Lower environmental footprint

Energy consumption and manufacturing phase

## **Eco-design of new products**



**thank you**

[www.heliopac.fr](http://www.heliopac.fr)

[www.avnir.org](http://www.avnir.org)